



AlphaChem

From CROMAR



Multi Purpose Spray Bonding System

WEB TACK

Fast, easy application | High initial bond strength
Web like spray | Bonds a wide variety of substrates



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Description & Uses

A fast drying spray adhesive, suitable for permanently bonding a wide variety of substrates including wood, metals, rubber, most plastics, cardboard, polythene and concrete, as well as decorative laminates. It provides good temperature resistance.

Directions

- Ensure all surfaces are clean, sound, dry and free from dust, grease or other contaminants.
- Connect the hose to the canister and the spray gun to the hose and tighten the connections.
- Open the valve on the canister, the valve should remain open until the canister is used up. The hose and gun should remain connected until the canister is used.
- Hold the spray gun 30-35cm away at 90° to the surface and apply an even coat of adhesive to both substrates, ensuring 80-100% coverage and spraying one surface vertically and the other horizontally. Pay particular attention to the edges.
- When the adhesive is dry to the touch (1-2 minutes dependent on substrates and temperature), and does not transfer, it is ready for bonding.
- Bring the two surfaces together and apply a uniform pressure, starting in the middle and working out, pay particular attention to the edges.
- Full cure in 24 hours.
- Avoid over spraying and pooling of the adhe-

sive as this will increase the drying time and may cause adhesive to show through the laminate.

- It is the user's responsibility to dispose of all packaging correctly.

Coverage

128m² for a 17kg canister.

Limitations

- Always test a small sample of the materials first to ensure the suitability of the product for the application. For instance, some vinyls contain large amounts of plasticiser which, over time, can migrate and soften the bond. When in doubt, test first.
- Do not use on flexible PVC or expanded polystyrene.
- It is the user's responsibility to ensure suitability for use. Technical Data and Safety Data available on request.

Storage

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive. If the adhesive sprays like a jet, the canister is too cold. Warm to at least 10°C before using.

Shelf Life

12 months when stored as directed.

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